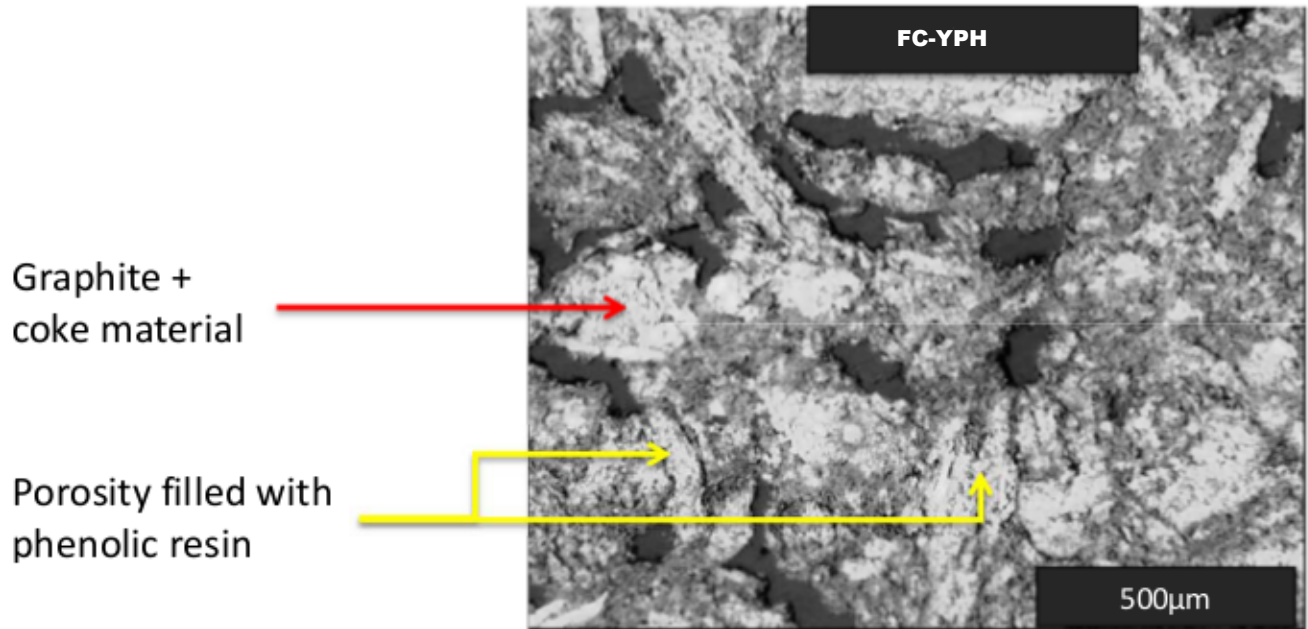


# GRAPHITE IMPREGNATED YPH - GRADE

## Micrography of our impregnated graphite

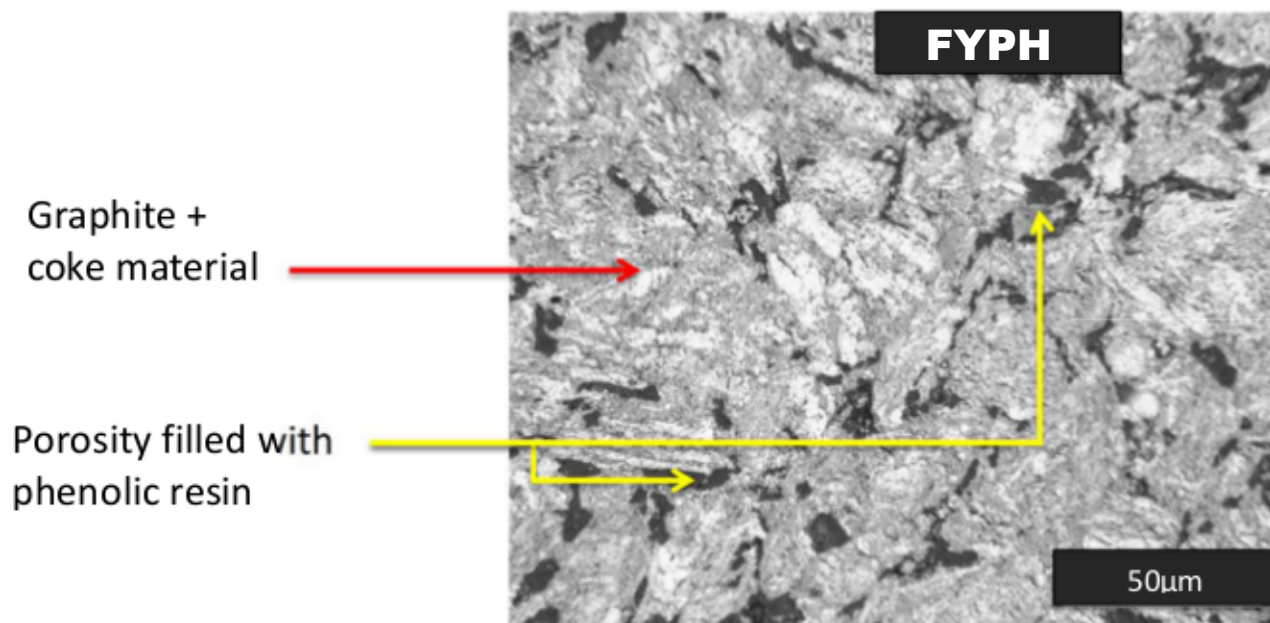


| Operating Conditions   | Remarks  |
|------------------------|--|
| Pressure               | Up to 10barg (related to design adopted)   |
| Temperature            | Up to 200°C  |
| Corrosive medias       | Adapted to most common acid media (HCl, H2SO4, H3PO4, organic acid), solvents, oils and organics medias. Not adapted to oxidative media (HNO3, Cl2, and bases medias (pH >9).<br>We study your operating conditions (concentration, temperature, pressure) for selection of our grade of material. |
| Cycling of temperature | Avoid cycling of temperature and thermal shock   |
| Thermal conductivity   | Good thermal conductivity  |

| <b>Physical properties</b>          | <b>YPH</b>            |
|-------------------------------------|-----------------------|
| <b>Graphite grain size (mm)</b>     | <b>0.8-0.5</b>        |
| <b>Impregnant type</b>              | <b>PHENOLIC resin</b> |
| <b>Density</b>                      | <b>1.82</b>           |
| <b>Flexural strength (MPa)</b>      | <b>27.0</b>           |
| <b>Compression strengt (MPa)</b>    | <b>65.0</b>           |
| <b>Young modulus (GPa)</b>          | <b>9.0</b>            |
| <b>Thermal conductivity (W/m.K)</b> | <b>105</b>            |

# GRAPHITE IMPREGNATED FYPH GRADE

## Micrography of our impregnated graphite



## Operating

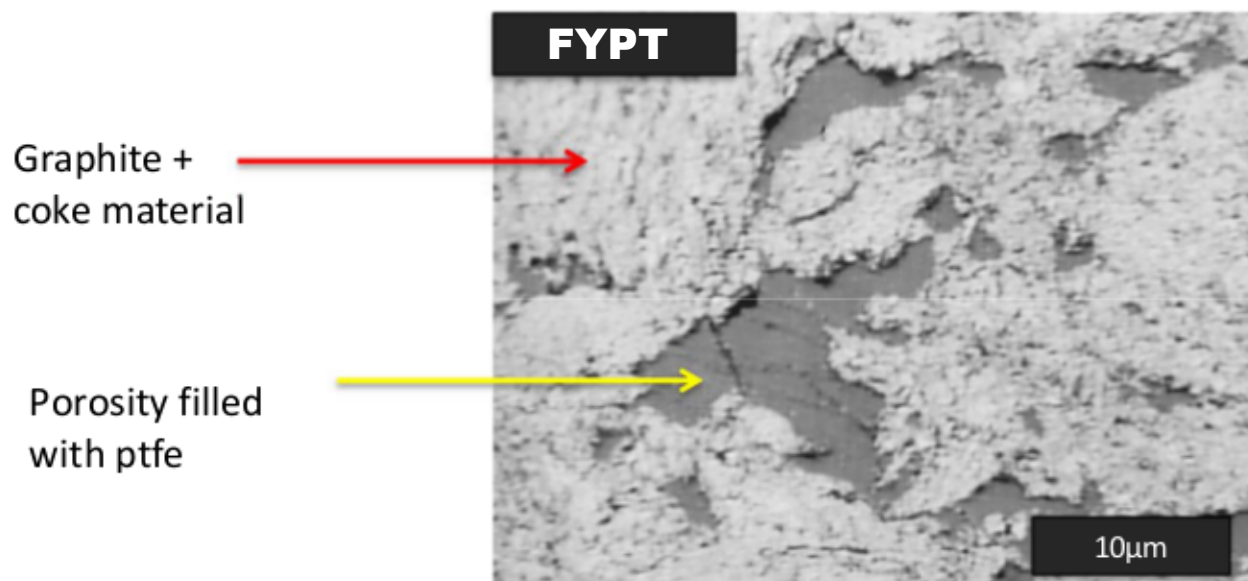
## Remark

|                        |   |
|------------------------|---|
| Pressure               | Up to 20barg (related to design adopted)  |
| Temperature            | Up to 200°C (special treatment for 220°C)   |
| Corrosive medias       | Adapted to most common acid media (HCl, H <sub>2</sub> SO <sub>4</sub> , H <sub>3</sub> PO <sub>4</sub> , organic acid), solvents, oils and organic medias. Limited conditions to oxidative media(HNO <sub>3</sub> , Cl <sub>2</sub> and base medias (pH>9)).<br>We study your operating conditions (concentrations, temperature, pressure) for selection of our grade of material. |
| Cycling of temperature | Adapted to cycling of temperature and improved resistance to thermal shock  |
| Thermal conductivity   | Good Thermal conductivity   |

| <b>Physical properties</b>          | <b>FYPH</b>           |
|-------------------------------------|-----------------------|
| <b>Graphite grain size (mm)</b>     | <b>0.043-0.009</b>    |
| <b>Impregnant type</b>              | <b>PHENOLIC resin</b> |
| <b>Density</b>                      | <b>1.89</b>           |
| <b>Flexural strength (MPa)</b>      | <b>43.0</b>           |
| <b>Compression strengt (MPa)</b>    | <b>88.0</b>           |
| <b>Young modulus (GPa)</b>          | <b>11.0</b>           |
| <b>Thermal conductivity (W/m.K)</b> | <b>105</b>            |

# GRAPHITE IMPREGNATED FYPT GRADE

## Micrography of our impregnated graphite



| Operating              | Remark  |
|------------------------|---|
| Pressure               | Up to 20barg (related to design adopted)  |
| Temperature            | Up to 250°C   |
| Corrosive medias       | Adapted to most common acid media (HCl, H2SO4, H3PO4, organic acid), solvents, oils and organics medias. Extended resistance to oxidative media (HNO3, Cl2, and bases medias (pH>9)). We study your operating conditions(concentration, temperature , pressue) for selection of our grade of material |
| Cycling of temperature | Adapted to cycling of temperature and good resistance   |
| Thermal conductivity   | Good thermal conductivity   |

| <b>Physical properties</b>          | <b>FYPT</b>        |
|-------------------------------------|--------------------|
| <b>Graphite grain size (mm)</b>     | <b>0.043-0.009</b> |
| <b>Impregnant type</b>              | <b>PTFE resin</b>  |
| <b>Density</b>                      | <b>1.92</b>        |
| <b>Flexural strength (MPa)</b>      | <b>35.0</b>        |
| <b>Compression strengt (MPa)</b>    | <b>72.0</b>        |
| <b>Young modulus (GPa)</b>          | <b>11.0</b>        |
| <b>Thermal conductivity (W/m.K)</b> | <b>105</b>         |

# SiC-coated Graphite FYSiC

| Physical properties (Graphite)   | FYSiC   |
|--|---|
| Graphite grain size (mm)   | 0.015   |
| Forming technology   | isostatic   |
| Density  | 1.75  |
| Flexural strength (MPa)  | 55.0  |
| Compression strengt (MPa)  | 100.0   |
| Young modulus (GPa)  | 9.8   |
| Thermal conductivity (W/m.K)   | 90  |
| electric Resistance( $\mu\Omega\text{m}$ )                               | 14  |
| ash content (ppm)  | 10  |
| hardness Rockwell HR5/40   | 4,6   |
| tensile Strength (MPa)   | 32  |
| thermal expension Coefficient( $10^{-6}/\text{K}$ )<br>$\alpha$ 20-200°C | 100   |
| Physical properties (SiC)  | FYSiC   |
| crystallite Size(mm)   | 0.001-0.020   |
| Structure  | $\beta$ -SiC  |
| Density  | >3.18   |
| porousness (%)   | 0   |
| permeability ( $\text{mbar} \times \text{s}^{-1}$ )                      | $<1 \times 10^{-6}$                                   |
| Oxidationrate  | ca. $4 \times 10^{-6} \text{mg/mm}^2 \times \text{h}$ |
| electric Resistance( $\mu\Omega\text{m}$ )                               | ca.1500   |
| concentration of unbound Silicon (%)                                     | < 0.5   |
| concentration of unbound carbon (%)                                      | < 0.5   |